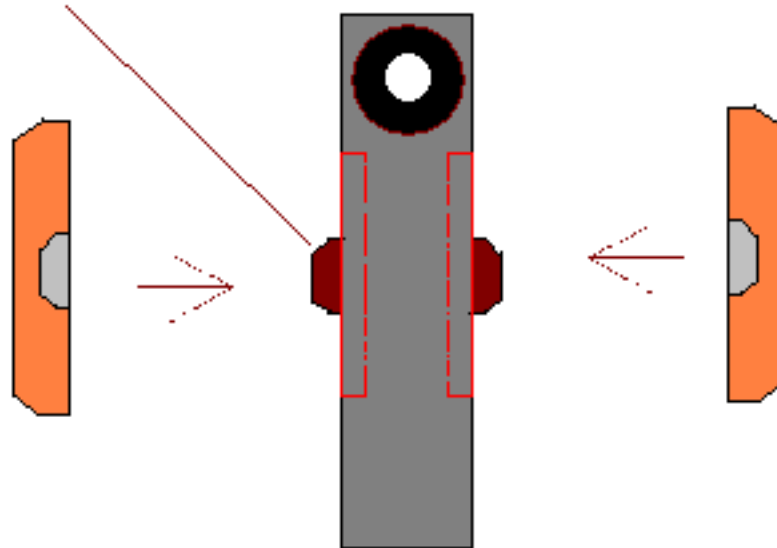


To remove the detent the pivot pin sleeve must be removed tap out to one side or the other with a drift of proper size



Insure the pivot pin sleeve is centered



The tapered polished side faces away for the breech

To set proper breech tension gun must be cocked (DO NOT DRY FIRE) hold gun up-right and cock, barrel should move freely up and down do this a couple of times to spread grease. Then hold barrel half way between full up and full down then snug the pivot screw until the barrel barely stays in the middle by itself, move the screw in and out until you find the sweet spot safely discharge with a pellet then allow the thread lock to fully dry before using.